

lamaPLC: DM56A04 / DM36B06 digital tube display with Modbus Communication




Description

- Working voltage: **DC 5 - 28V**
- Working current: 4.3 - 42mA (*related to the brightness of the digital tube*)
- MODBUS RTU protocol, 03 read command, 06 or 16 write command.
- Device address: 1~247, **default 1**, by modifying the 485 address, up to 247 modules can be used in cascade (more than 32, please use RS485 repeater)
- Digital tube color: red
- Digital tube tube digits: 6 digits 0.36 inches / 4 digits 0.56 inches
- Communication interface: [RS-485 \(Modbus RTU\)](#)
- Function: It can display numbers, ASCII characters, letters, floating-point numbers, negative numbers, etc., and the brightness can be adjusted; it supports electronic label function, and the initial display content can be set after power-on
- Supported baud rates: 1200 2400 4800 **9600** (default) 19200 38400 57600 115200,

Character-set

| | | | | | | | | | |
|--------|--------|--------|--------|--------|--------|--------|--------|--------|--------|
| | . | 0 | 1 | - | . | 2 | = | | |
| (20H) | !(21H) | *(22H) | #(23H) | ^(27H) | .(2cH) | -(2dH) | .(2eH) | /(2fH) | =(3dH) |
| ? | [| 4 |] | _ | ' | 4 | ! | ! | - |
| ?(3fH) | !(5bH) | \(5cH) | !(5dH) | _(5fH) | '(60H) | !(7bH) | !(7cH) | !(7dH) | -(7eH) |
| 0 | 1 | 2 | 3 | 4 | 5 | 6 | 7 | 8 | 9 |
| 0(30H) | 1(31H) | 2(32H) | 3(33H) | 4(34H) | 5(35H) | 6(36H) | 7(37H) | 8(38H) | 9(39H) |
| A | b | C | d | E | F | G | H | I | J |
| A(41H) | B(42H) | C(43H) | D(44H) | E(45H) | F(46H) | G(47H) | H(48H) | I(49H) | J(4aH) |
| 2 | L | n | n | o | P | Q | R | S | r |
| K(4bH) | L(4cH) | M(4dH) | N(4eH) | O(4fH) | P(50H) | Q(51H) | R(52H) | S(53H) | T(54H) |
| U | y | Y | E | a | b | c | d | e | F |
| U(55H) | W(57H) | Y(59H) | Z(5aH) | a(61H) | b(62H) | c(63H) | d(64H) | e(65H) | f(66H) |
| 9 | h | ! | J | 2 | L | n | n | o | P |
| g(67H) | h(68H) | i(69H) | j(6aH) | k(6bH) | l(6cH) | m(6d) | n(6eH) | o(6fH) | p(70H) |
| 9 | r | S | t | u | y | Y | E | | |
| q(71H) | r(72H) | s(73H) | t(74H) | u(75H) | w(78H) | y(79H) | z(7aH) | | |

The data between 00H and 1FH in the ASCII code is a control character and cannot be displayed, and 20H represents a space character. 21H to 7EH are visible ASCII characters. The characters that can be correctly displayed on the digital tube screen are as follows.



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Modbus Features

Modbus connection characteristics:

Default Modbus settings: 9600 baud, 8N1, RTU communication, slave ID: 1
 Function Code: 06/16 control, 03 read status

| Address | Function | R/W |
|---------|-----------------------------------------------------|-----|
| 0 | ASCII code The 1st digit tube displays the contents | R/W |
| 1 | ASCII code The 2nd digit tube displays the contents | R/W |
| 2 | ASCII code The 3rd digit tube displays the contents | R/W |
| 3 | ASCII code The 4st digit tube displays the contents | R/W |
| 4 | ASCII code The 5st digit tube displays the contents | R/W |

| | | |
|------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----|
| 5 | ASCII code The 6st digit tube displays the contents | R/W |
| 6 | <p>Used in combination with register 7 (0xFFFFFFF), cannot be used alone.</p> <p>High 4 bits of the high byte (0xFFFFFFF): 0 indicates a positive number, 1 indicates a negative number</p> <p>Lower 4 bits of the high byte (0xFFFFFFF): specify the number of decimal places, ranging from 0 to 5</p> <p>Together with register 7, they specify the data to be displayed 0xFFFFFFF (for data above 65535, three bytes are needed; this byte indicates the highest 8 bits of the data.</p> <p><i>Note: This register should be used together with register 7. To write data to these two registers, use the write multiple holding register (16 function code) when displaying data.</i></p> | R/W |
| 7 | <p>Display data. Can be used in combination with register 6 (0xFFFFF), or separately.</p> <p>(1) Together with register 6, this register indicates the data to be displayed (the data is represented by 3 bytes, 0xFFFFFFF), the high byte of this register indicates the middle 8 bits of the data (0xFFFFF), and the low byte indicates the lowest 8 bits of the data (0xFFFFF).</p> <p>The high byte comes first and the low byte comes second. (0xFFFF)</p> <p><i>Note: This register is used in conjunction with register 6 to write data to these two registers using the Write Multiple Holding Register (16 function code) when displaying data.</i></p> <p>(2) When used independently, write a hexadecimal number into the register, and the digital tube will be converted into a decimal number for display.</p> | R/W |
| 8 | <p>Blink control register. Each bit represents one digital tube; the lowest bit represents the first digital tube, and so on.</p> <p>0: no blinking (default), 1: Blinking</p> <p><i>Note: This parameter is not saved when power is lost.</i></p> | R/W |
| 9 | <p>Digital tube brightness level, 1..8, 6 digits default 4, 4 digits default 8.</p> <p><i>Note: This parameter is saved upon powering down.</i></p> | R/W |
| 10 | <p>Display content is saved.</p> <p>0: No saving (default), 1: Save all digital tube display content</p> <p><i>Note: this parameter is saved when powered off.</i></p> | R/W |
| 11 | <p>Digital tube power-on initial display mode setting.</p> <p>0: Display "0"; (default), 1: Display the RS485 address of the module, 2: Display of saved data.</p> <p><i>Note: This parameter is saved at power down.</i></p> | R/W |
| 251 | <p>00: Restore factory settings Telegram: FF 06 00 FB 00 00 ED E5</p> | R/W |
| 252 | Data return delay: 0..25 (* 40 ms); Return data interval time after receiving the command (unit 40 ms) | R/W |
| 253 | RS485 Address / Slave Address: 1..247, default: 1 | R/W |
| 254 | Baud rate: 0..255; 0:1200, 1:2400 2:4800, 3:9600 default, 4:19200, 5:38400, 6:57600, 7:115200, Other: Restore factory settings | R/W |
| 255 | Parity bit: 0..2; 0 :None(default) , 1: Even Parity, 2: Odd Parity | R/W |

Arduino Required Components

To use these displays with an Arduino, you need an RS-485 to TTL converter module (like a MAX485 module) to translate the signals. You'll also use the Modbus library to send commands.

- Arduino Board (e.g., Arduino Uno, Nano)
- DM56A04 or DM36B06 display (4-digit and 6-digit variants, respectively)
- RS-485 to TTL Converter Module (e.g., a board with a MAX485 chip)
- External 5V to 24V DC Power Supply for the display module (Arduino's 5V pin may not be enough)
- Jumper Wires

Wiring Diagram

Connect the components as follows, using the Arduino's hardware serial pins (Pin 0/RX and Pin 1/TX):

| Converter Pin | Arduino Pin | Display Pin | Description |
|--------------------|-------------|-------------|--------------------------------------------------------|
| VCC | 5V | VCC | Power for converter (use external supply for display) |
| GND | GND | GND | Ground |
| RO | Pin 0 (RX) | N/A | Receiver Output |
| DI | Pin 1 (TX) | N/A | Driver Input |
| RE & DE | Pin 2 | N/A | Receiver/Driver Enable (bridge and connect to one pin) |
| A | N/A | A (RS485A) | RS-485 Differential Signal + |
| B | N/A | B (RS485B) | RS-485 Differential Signal - |

Note: The RE and DE pins on the MAX485 module should be connected together and wired to a single digital pin (e.g., Pin 2) to control data direction (send/receive).

Required Library

Install the **ModbusMaster** library by *Doc Walker* through the Arduino IDE Library Manager. This library simplifies Modbus RTU communication.

Arduino Example Code (Modbus RTU)

This code uses the ModbusMaster library to send a simple “*display value*” command (Function Code 6) to the display's default address (0x01).

```
#include <ModbusMaster.h>

// Initialize ModbusMaster instance
// Use Hardware Serial on pins 0 (RX) and 1 (TX)
ModbusMaster node;

#define DE_RE_PIN 2 // Pin to control RS-485 direction
```

```
void setup() {
  Serial.begin(9600); // Start serial communication
  node.begin(1, Serial); // Slave ID 1, use the standard Serial port

  // Set the direction control pin
  pinMode(DE_RE_PIN, OUTPUT);
  node.setTransmitBuffer(DE_RE_PIN); // Tell the library which pin controls
direction
}

void loop() {
  static uint16_t value_to_display = 0;
  uint8_t result;

  // Send Modbus command to display the value
  // Function 0x06 (Write Single Register)
  // Address 0x0000 (usually the register for the main value)
  // Value to display
  result = node.writeSingleRegister(0x0000, value_to_display);

  if (result == node.ku8MBSuccess) {
    // Command sent successfully
    value_to_display++;
    if (value_to_display > 9999) { // Adjust max value based on 4 or 6
digits
      value_to_display = 0;
    }
  } else {
    // Handle communication error (optional)
    // Serial.print("Error: ");
    // Serial.println(result);
  }

  delay(1000); // Update every second
}
```

Display, Modbus topics on lamaPLC

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